



Reliable gear units with one-piece UNICASE[™] housing can cater to any load.

- High power density
- Long service life
- High axial and radial load capacity



Powerful motors up to IE5+ efficiency keep drive systems in motion in all operating situations.

- Designed in compliance with international standards
- High overload capacity
- Energy-efficient



Intelligent drive electronics provide the exact control options you need.

- Scalable functions
- Full field bus connection facilities
- Wide power range
- Integrated PLC at no extra cost





Specialized drive solutions can be created using the modular NORD system consisting of a gear unit, motor, and drive electronics. Each of the variants combine the highest product quality, short planning and assembly times, short lead times, and a good price-to-performance ratio.



Extensive communication options enable access to drives from all levels to enable a wide variety of setting options.

- Compatible with common industrial Ethernet and fieldbus networks
- Quick, simple commissioning with a handheld keypad, NORDCON software, or bluetooth adapter and NORDCON mobile app
- Intralogistics options available



Power disconnects and control switches are located directly on the drives and enable direct starting and stopping as well as fast mode switching.

- AC line switch
- Selector switch for local or remote control
- Start/Stop and Forward/Reverse switch
- Energy-efficient



All interfaces are designed for ease of use for easy configuration and installation.

- Simple Plug-and-Play with all common connection plugs
- Plug-in supply cable and motor output
- Plug-in sensors and encoders
- Pre-assembled cables
- Integrated PLC at no extra cost

In the early 1980's, NORD DRIVESYSTEMS developed the revolutionary UNICASE housing - an enclosed, single-piece housing that is produced from a single piece of material.

- Housing block integrates all bearing points
- High output torques
- High axial and radial load capacity
- Ultimate reliability
- Long service life
- Quiet operation

DuoDrive (Flyer S5010)



- ✓ Integrated gear unit and motor
- Extremely high system efficiency

Sizes: 1 Power: 0.5 – 2 HP Torque: Up to 700 lb-in Ratio: 3.24:1 – 16.2:1

- ✓ Compact, space saving design
- ✓ High power density

UNICASE[™] helical gear units (Catalog G1000)



- Foot or flange mounted
- Long life, low maintenance

Size: 11 Power: 0.16 – 200 HP Torque: Up to 205,000 lb-in Ratio: 2.76:1 – 14,340.31:1

- Closely stepped ratios
- ✓ Cast-iron UNICASE housing

CLINCHER[™] parallel shaft gear units (Catalog G1000)



- ✓ Foot, flange, or shaft mounted
- ✓ Hollow or solid shaft

Sizes: 15 Power: 0.16 – 200 HP Torque: Up to 680,000 lb-in Ratio: 4.03:1 – 15,685.03:1 ✓ Compact design

✓ Cast-iron or aluminum UNICASE housing

UNICASE[™] bevel gear units (Catalog G1000)



- ✓ Foot, flange, or shaft mounted
- Hollow or solid shaft

Sizes: 11 Power: 0.16 – 200 HP Torque: Up to 442,500 lb-in Ratio: 8.04:1 – 13,432.68:1

- Cast-iron UNICASE housing
- Closely-stepped ratios



NORDBLOC.1[®] helical gear units (Catalog G1000)

	 Foot or flange-mounted 	✓ UNICASE housing
	 Die-cast iron or aluminum housing 	 Available in single, double, or triple reduction
	Size: 16	
	Power: 0.16 – 60 HP	
	Torque: Up to 29,205 lb-in	
	Ratio: 1.07:1 – 456.77:1	
ORDBLOC.1® 2-stage bevel gear units ((Catalog G1014)	
	 Foot, flange, or shaft mounted 	✓ Aluminum housing
	✓ Hollow or solid shaft	✓ Compact design
	Sizes: 6	
	Power: 0.16 – 10 HP	
	Torque: Up to 5,800 lb-in	
	Ratio: 3.03:1 – 70:1	
NICASE [™] worm gear units (Catalog G10	ΩΩΙ	
	✓ Foot, flange, or shaft mounted	Cast-iron or aluminum UNICASE housing
	 Hollow or solid shaft 	 Closely-stepped ratios
Contraction of the second		
	Size: 6 Power: 0.16 – 20 HP	
	Torque: Up to 27,350 lb-in	
	Ratio: 4.40:1 – 7,095.12:1	
EXBLOC [®] worm gear units (Catalog G1)	035)	
	 Modular aluminum housing 	 Life-long lubrication
	 Universal mounting design 	✓ NEMA or IEC input versions
	Sizes: 5	
	Power: 0.16 - 5.0 HP	
	Torque: Up to 4,683 lb-in	
and the second s	Ratio: 5.00:1 – 3,000.00:1	
IIVERSAL SMI worm gear units (Catalog	G1035)	
	✓ Smooth surface aluminum housing	✓ Life-long lubrication
	 Universal mounting design 	 NEMA, IEC, or direct motor mount options
1000 b (11)	Size: 5	· · · · ·
	Power: 0.16 – 5.0 HP	

Torque: Up to 4,683 lb-in Ratio: 5.00:1-3,000.00:1

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Screw conveyor package (Catalog G1129)



✓ Direct coupled input design

Closely stepped ratios

Sizes: 11 Power: 0.16 – 60 HP Torque: Up to 53,100 lb-in Ratio: 4.32:1 – 4,246.38:1 ✓ Standard CEMA mounting

Compact and cost-effective

Overhead conveyors (Catalog G1043)



✓ High overhung load capacity

✓ QUADRILIP™ sealing system

Size: 3 Power: 0.33 – 60 HP Torque: Up to 75,225 lb-in Ratio: 8.10:1 – 3,735.92:1

- ✓ Low maintenance, long service life
- Industry standard mounting and shaft designs

Flexible input options

There are many available input options for our smallest gear boxes to our powerful MAXXDRIVE units.

- ► NEMA
- ► IEC
- Integral gearmotors
- Solid input shafts
- Servo adapters
- Custom inputs

Cut-pinions

NORD offers precisely machined, single-piece pinions that do not require a seperate gear to be pressed into the input shaft. This provides a number of benefits, inlcuding:

- High gear ratios per stage
- Smaller ratio steps
- More ratio options in each case size
- Various inputs available
 - NEMA adapters
 - IEC adapters
 - W-inputs





Surface protection

The paint systems used by NORD DRIVESYSTEMS[®] are resistant to chemicals and have been tested for their resistance to all common substances which could have a negative affect on the environment. Once fully dry, NORD[®] paints are food-safe and fulfil the NSF/ANSI 51-2009e test criteria. No further top coats are required. NORD[®]'s protective properties extend beyond paint coatings and surface treatments for its products. All NORD[®] motors and speed reducers are constructed to provide a high degree of protection against wet and severe conditions. A variety of standard and optional features are available to help your NORD[®] gear unit endure the harshest environmental conditions year after year.

Solvent reduction



Standard Conventional System

40 % solids

Process optimization



Standard Conventional System





MANKIEWICZ System high-solid

GRIPMAXX™

A keyless bushing system for shaft-mounting drives that can accomodate a wide range of solid shaft sizes while ensuring high-capacity, zero-backlash fit. Eliminates assembly and disassembly challenges by offering generous clearances for easy installation and removal of the gearbox.

- Extensive bore flexibility*
- > No special shaft tolerances: utilize readily available cold-finished shaft stock*
- Simplified install and removal
- Bushings are corrosion resistant
- > Optimally designed for shaft mounted or torque arm mounted units
- Available with UNICASE helical bevels, two-stage bevels, UNICASE parallel shaft, and UNICASE helical worm units

*Shrink disc keyless bore offering available for non-stock bore sizes. Assembly tolerances require more precision than shafts connected with GRIPMAXX bushing kit.



The GRIPMAXX fits tightly against a shouldered sha



Easy installation and remova



Torque up to 2,495,900 lb-in

NORD DRIVESYSTEMS is the only manufacturer which produces modular industrial gear units with an output torque of up to 2,495,900 lb-in in a one-piece UNICASE housing.

MAXXDRIVE® industrial gear units (Catalog G1050)



- All bearing points and sealing-surfaces are machined in a single operation
- No separating joints in the housing, no sealing surfaces subject to torque
- ✓ High-precision axis alignment for quiet operation
- ✓ Long life, low maintenance
- ✓ Gear ratio range 5.60 to 400:1 with the same footprint dimensions
- ✓ Parallel axis and right-angled gear units

Size: 11 Power: 2.5 – 8,075 HP Torque: 132,800– 2,495,900 lb-in Ratio: 5.60:1 – 30,000:1

Industrial gear unit modules

Highly-configurable components allow NORD to provide a wide variety of system variants as well as great flexibility and short planning and assembly times without the need for costly custom components. This modular concept also enables drive solutions to be individually tailored to your requirements with short delivery times, even for large gear units.